

Training workshop "Studying international practices in implementation of innovative energy efficiency technologies in the electric power industry. Methodology, goal and objectives of electricity and heat consumers energy survey" SEIT building, 62 Bayram Khan st, Mary, 13-19 March 2024

Construction materials for sustainable buildings and environmental declaration

Agris Kamenders, International Consultant, SECCA

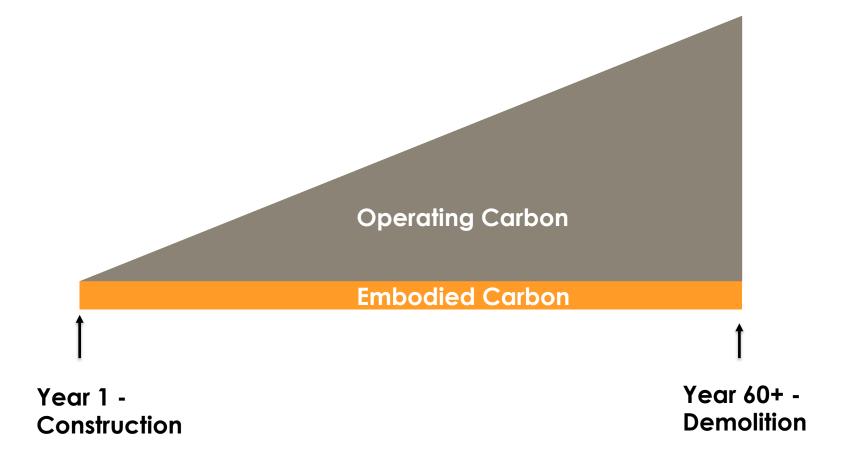




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Building Carbon - Yesterday







Building Carbon – Today (hopefully)







Building Carbon – Tomorrow (required!)







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- EPD Standards
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For measuring the climate impact of buildings (CO $_2$) it is important to understand the impact of materials in the overall CO $_2$ balance





SEC Sustainable Energy Connec

What is it?

Series ISO 14020: Environmental labels and declarations (set of international benchmarks)

14021: Self-declared environmental claims

Type II: provide credibility for environmental claims that manufacturers; for products and services where there are neither criteria nor labelling schemes

14024: Environmental labelling for consumer awareness

Type I: scheme that award a mark or logo to products or services upon fulfilling a set of criteria; multiattribute ecolabel developed by a third party (multi-criteria, life-cycle seals); a single-attribute ecolabel developed by the producer themselves, application of a logo

14025: Environmental declarations - background for the Environmental Product Declaration (**EPD**)

Type III: for specific aspects of products using a life-cycle approach, based on a full life-cycle assessment, guidelines, including ISO 14040-44 requirements, data are independently verified

The 'Blue Angel' EU Ecolabel

Nordic Swan ecolabel







What is it?

ISO 14025: Environmental declarations Type III - background for the Environmental Product Declaration (**EPD**) – many EOD program operators

Type III: for specific aspects of products using a life-cycle approach, based on a full life-cycle assessment, guidelines, including ISO 14040-44 requirements, data are independently verified

Product category rules (PCR) – e.g. EN15804 – construction products EN 50693 – electronic and electrical products Many other PCRs for different product categories LCA – background report

EPD document:

Company description, product technical performances, content declaration, LCA results and additional environmental

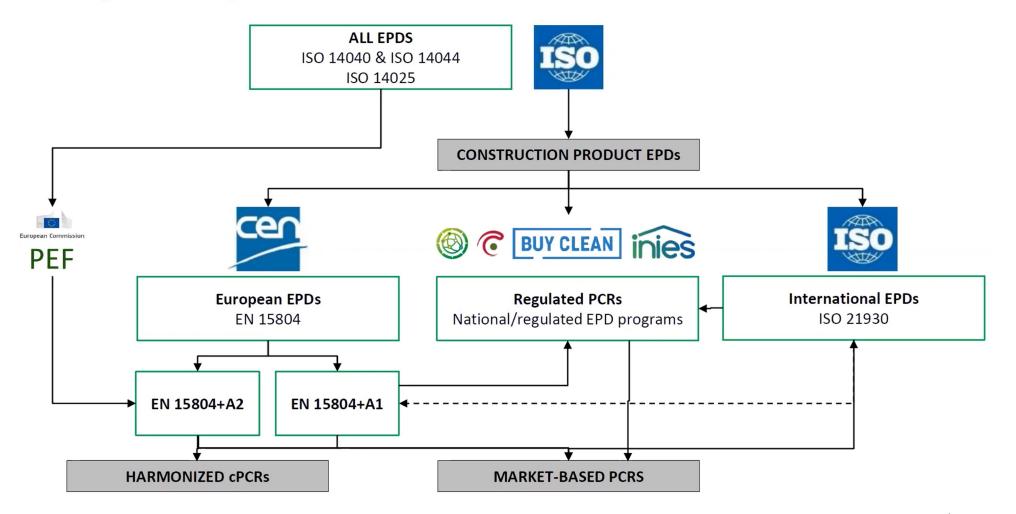


- Third party verification
- Voluntary
- Assessment of the performance limits





Relevant EPD standards for construction sector







Need for on construction material CO₂ calculations

- 4 different "Green Building" systems in Austria, including subsidies and financing for "green buildings" based on LCA calculations.
- In France, 7 different "Green Building" systems provided for by law, including EPD, building "green certificates" and other.
- 5 different "Green Building" systems in the Netherlands. There is a law that foresees for the use of LCA.
- 6 different "Green Building" systems in Norway. The law requires the use of LCA.





Case Of The Netherlands

- Dutch construction law in 2013 already required reports in the form of LCA according to EN 15804 for all buildings >100m²
- LCA calculations should use the national methodology for environmental impact costs
- Impacts during the use phase of the building are not counted
- From 2018, the new regulations foresees that the impact for new buildings cannot exceed 1 EUR/m²
- Such a methodology is planned to be applied to infrastructure as well



ENVIRONMENTAL IMPACT CATEGORIES	UNIT	WEIGHING (€/UNIT)
Depletion of abiotic resources (excluding fossil fuels)	Sb eq	0,16 €
Depletion fossil fuels	Sb eq	0,16 €
Global warming	CO2 eq	0,05 €
Depletion ozone layer	CFK-11 eq	30 €
Photochemical oxidant creation	C2H4 eq	2€
Acidification	SO2 eq	4 €
Eutrophication	PO4 eq	9€
Human toxicity	1,4-DCB eq	0,09 €
Fresh water aquatic eco toxicity	1,4-DCB eq	0,03 €
Marine aquatic eco toxicity	1,4-DCB eq	0,0001 €
Terrestrial eco toxicity	1,4-DCB eq	0,06 €

The Embodied Carbon Review, 2018 © One Click LCA Ltd / One Click LCA





Case of Sweden

The EPD climate declaration is mandatory for new buildings from January 1, 2022 A unified database has been introduced for the calculation and assessment of the building's climate impact based on the product EPD climate declarations The aim is to increase knowledge about the climate impact of building construction and to represent the benefits of climate mitigation

The calculation is based on GHG emissions during the construction of the building, including:

- Acquisition of raw materials
- Material production
- Transport
- Construction works





Case of Sweden

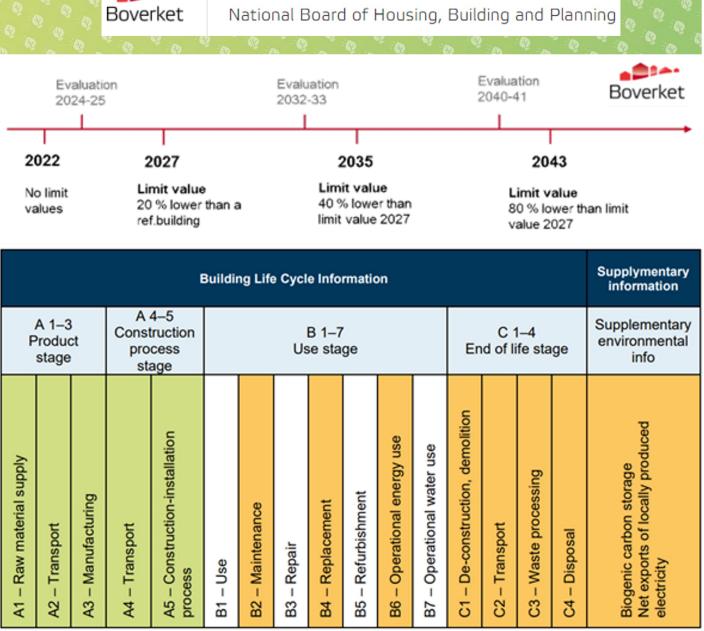
Calculation for envelope of building No interior design Limiting values:

→Gradual changes in limit value
 →Later additional stages might be included in reporting

Benefits:

Reduction of 820,000 tonnes CO2eq each year

The annual benefit is between 99 and 590 mEUR



BOVERKET



Circular economy Italy

- From 2016, for public procurement of projects above a given level there are Minimum Environmental criteria set for different materials
- E.g. Concrete: content of recycled or recovered materials, or by-products, of at least 5% of the weight of the product, understood as the sum of the three fractions
- EPD can be used for this purpose







Changes in EN 15804 standards



Required impact categories according to EN 15804 A1

Impact category	Global Warming Potential (GWP)	Ozone Depletion Potential (ODP)	Acidification Potential (AP)	Eutrophication Potential (EP)	Photochemical Ozone Creation Potential (POCP)
Unit	Kg CO2 Eq.	Kg CFC11 Eq.	Kg SO2 Eq.	Kg PO4 Eq.	Kg Etheene (C2H4) Eq.

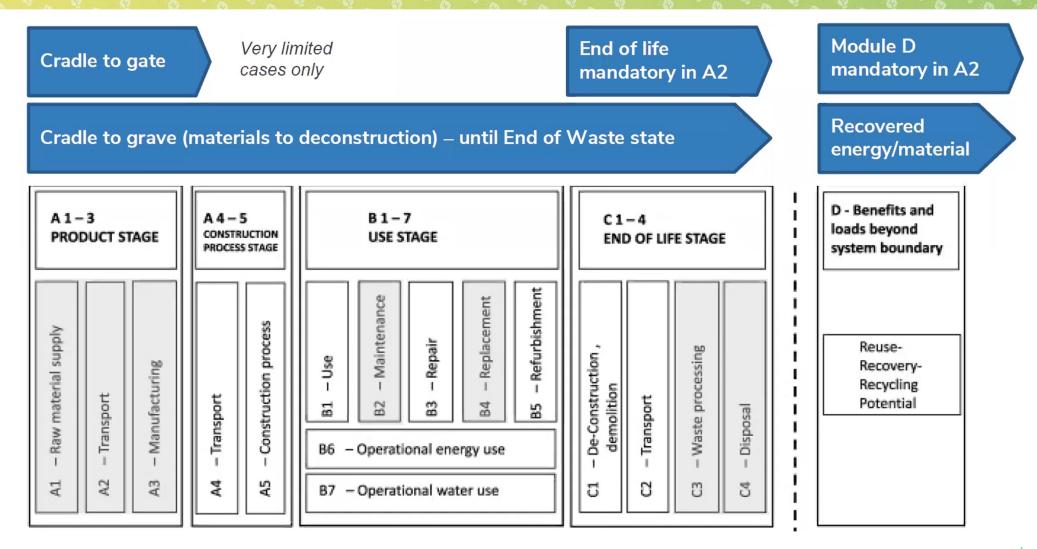
Required impact categories according to EN 15804 A2







Product life stages according to EN 15804







EPD CLIMATE DECLARATIONS

- The EPD climate declaration is developed for one • environmental impact category of the product based on an existing EPD
- It has existed since 2017 and is compliant with ISO 14025 on the Ecolabel
- Also known as carbon footprint as defined by ISO 14067 •
- The impact is measured in GWP units CO_2 eq.
- It is important not to confuse "EPD climate declaration" with "climate declaration"



EPD CLIMATE DECLARATION For D4F 50/50 Cotton Tencel Yam Declared unit: 1 kg of Dyed 50% Cotton 50% Tencel Yarn

The climate declaration shows the emissions of greenhouse oppes, expressed as CO_equivalents, it is based on verified result from a lifecycle assessment (LCA) performed as basis for an EPO*, in accordance with ISO 14025.

Information about the product D4F 50/50 Cotton Tenxel Yam is 50% option / 50% Tencel yam digid with Dye#Tuture wateriese dyeing technology developed by Bail-My Telefit asing adgitur dyes. These years are interded to of dyed cotion tenorelyes. The LCA is unader to grave the used for many types of Tables including jeans, Tency failst, is excluded as per FCR for Testle Yam and Thread accessories and home textiles.

D4F 5050 Cotton Tencel Yam is available in any colour combinations in counts from Ne 6/1 to Ne 501. D4F 50/50 Cotton Tencel Yam can be combined with of-white yams without any

Upstream Core 7.88 0.80 0.0009 8.68 kg COs eq. kg COr eq. kg COr eq. kg CO₂ eq.

Other environmental information This declaration is limited to the impact on climate change by

of an Environmental Product Declaration, EPD®, at

om and www.

Climate Declaration The table below shows the emissions of greenhouse gase

calculated as carbon dioxide equivalents (lig COs eq.) for 1 lig of dyed cotion tencel yam. This LCA is cradie to grave, and of life

Dye4FutureTM Technology Dye4FutureTM is the future proof dyeing technology developed by Rek-Ay Telasti for environmentally filendly and resource

dirt issues

Ficient dyains of option and option yarn mix callubaic fores by Indigo and subhur dyestuff. Dyeing is performed under very low oxygen conditions to avoid due stuff loss and prevent water polution. Dye4Future™ technology is the solution for entesions of greenhouse gases. Further information about other relevant environmental aspects is available in the form nvironmentally friendly dueing for future and sustainable

Information about the company Bai-My Teistil has been in the textile market since 1984. After Velimere Organize Sanayi Biligeni Mah. Cortu-Cerkschdy Yola Od. No 22 Ergene Tekindeg TuffelEY Tet +90 282 674 41 21 Fax: +90 212 674 41 24

nany years of research and development, Rak-Ay launched the Dyelf dure dyeing technology in early 2010 and provides the nariest with many types of yams with reduced environmental npacts due to this new dyeing process. This sustainable echnology is a new addition to already existing denim yam dysing plant with a monthly capacity of 30 tone in operation sino 2014. With sustainability in mind, the company brings new breat and innovation into world textile market with the fabrics they produce by evaluating the yarms produced within their weaving and knitting plants where polyastier, polyaster cotion, viscose, rylon, rylon lyona and linen mix fancy fabrica are produced.



ortified to many standards such as Eco Tex100, GOTS-TR Bai-Ay serves well-known companies such as ZARA, H&M Marks & Spencer, Ann Taylor and BCBG without compromising he principles of quality and fast service, and exports to many





Why EPD?

Provides information on the environmental impact of the product

- Based on life cycle analysis
- Real data used
- Recognized worldwide
- Based on standards
- Independently verified and published
- Can be developed for several products







EPD climate declaration application

- Developers supply chain management and information for clients
- For Green Certification systems (BREEAM, LEED, ..)
- Public procurement (Sweden, Netherlands,..)
- **EU policy Action plan** for transition to a circular economy (main reference point of the EU Green Deal)
- **Sustainable Product Initiative** Regulation on ecodesign of sustainable products (ESPR)
- **B2B** communication
- Need for data in the private sector and design options



ENVIRONMENTAL PRODUCT DECLARATION In accordance with EN 15804:2012+A2:2019 and ISO 14025 for

> ISOVER FASSADE 100 Date of publication: 2023-06-21 Validity: 5 years Valid unti: 2023-06-20 Version 1 Version 1 Scope of the EPD®: Romania



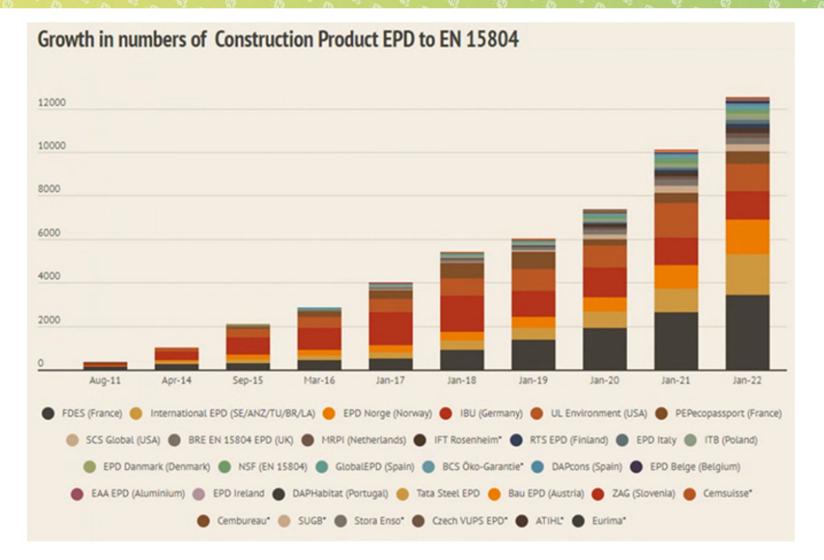
Registration number in The International EPD System:







Trends







What do you need?

Data.... Data and even more data on

technologies/manufacturing Material consumption Energy consumptions •Waste •Emissions Core process Upstream •E.g. end-of-life mandatory for construction products Source: lifecycleexpert.com; ETV workshop 5 Downstream

•Improvements



What do you get?

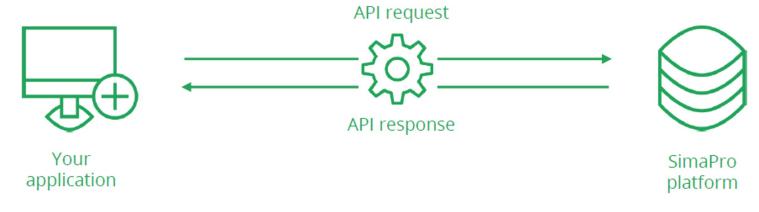
Info about direct/indirect impacts (i.e. scope 1, 2 and 3)

- •Verified mass balances
- •Hot spots
- •Problem unhidden
- Improvement options

Source of:

•Product category rules

- •Alternative product/technologies be.....
- •Hot spots of product where to improve
- •Digitalization and systemic data collection (i.e. API)





What is required for an EPD?

- EPD form



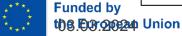
Version: 1.0 Valid from: 2022-02-03 Valid until: 2024-02-03

General information

- LCA report









TOWARDS LCA/EPD MODELING WITH SIMAPRO







Life Cycle Impact Assessment

Evaluates the significance of potential environmental impacts using the life cycle inventory analysis results.

Inventory data and emissions calculations are sorted in specific environmental impact categories.

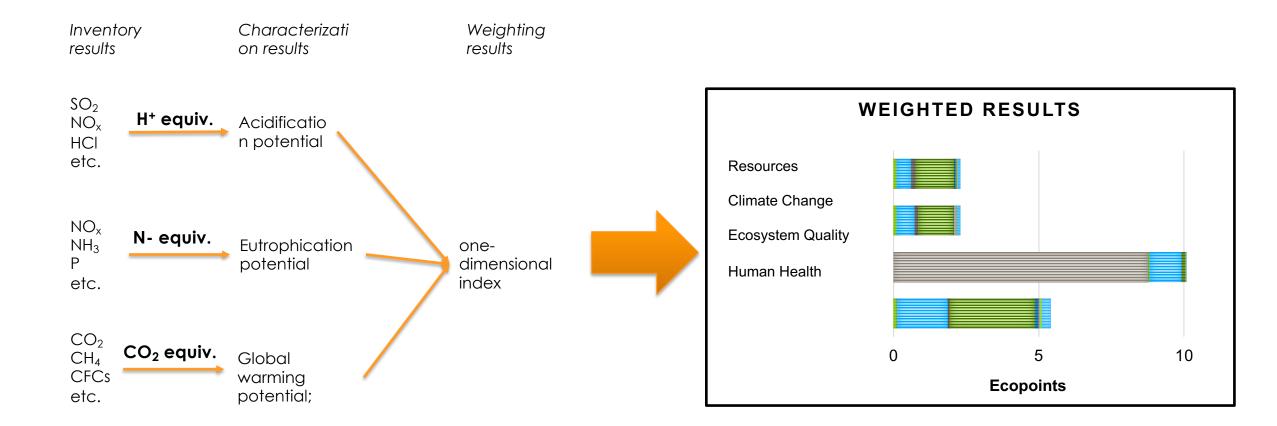
The effect on the environment in each impact category is quantified through category indicators.







Life Cycle Impact Assessment







Life Cycle Interpretation (LCI)

Several elements are considered: identification of significant issues based on results, evaluation of consistency and sensitivity checks, and discussion of conclusions, limitations and recommendations.



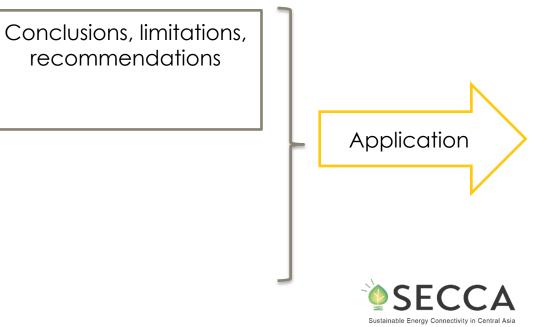


- Inventory analysis
- Impact assessment

Identification of significant issues, selection of environmental impact or method

Reliability of results by: completeness check, sensitivity check, consistency check, etc.

LCI







Addressing sustainability in food production and sustainable consumption strategies Evaluate the effectiveness of EEM activities.







EPD development

The Environmental Product Declaration (EPD) is prepared based on:

- 1. Collected data from our initial data questionnaire in EXCEL
- 2. Reference values from impact databases





Product information

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Contact

The declared insulation product is Supafil Loft Plus, Supafil Loft Pro, a binder-free, loose-fill, non-combustible blown glass mineral wool insulation of 1 m² and 200 mm thickness (considered for this EPD).

The main application for Supafil Loft Plus, Supafil Loft Pro is floor ceilings and in open, horizontal or moderately inclined frame structures and surfaces.

materials	manufacturer	mass, kg

tailed inform	ation
Registration number:	S-P-01889
itatus:	Registered
Registration date:	November 9, 2020
/ersion date:	December 1, 2022
/alid until:	November 9, 2025
eographical scopes:	Germany, Austria, Switzerland

Knauf Insulation

Belgium

Company information

Company Name: Country: Download documents

S-P-01889.pdf

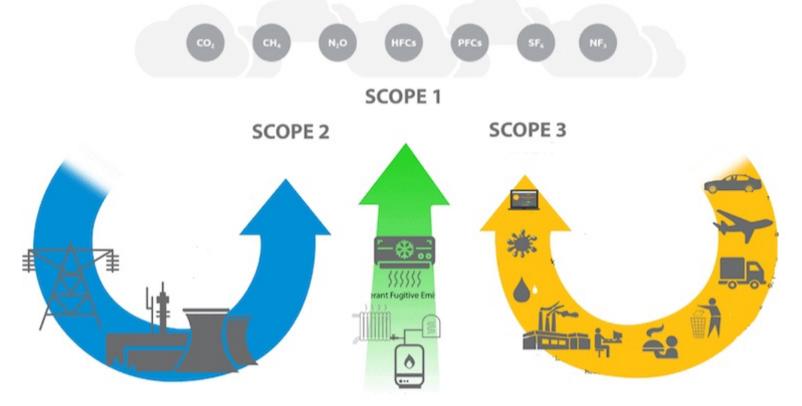
Use this QR code to link directly to this page







Developing a product environmental statement



Indirect emissions

(transport and other services, materials and raw materials)





Example: Goal of LCA calculation

Assess the environmental and human health impact of peat substrate throughout the product life cycle.

Compare peat substrate with other available products on the market:

- Coconut fiber products
- Mineral wool products.

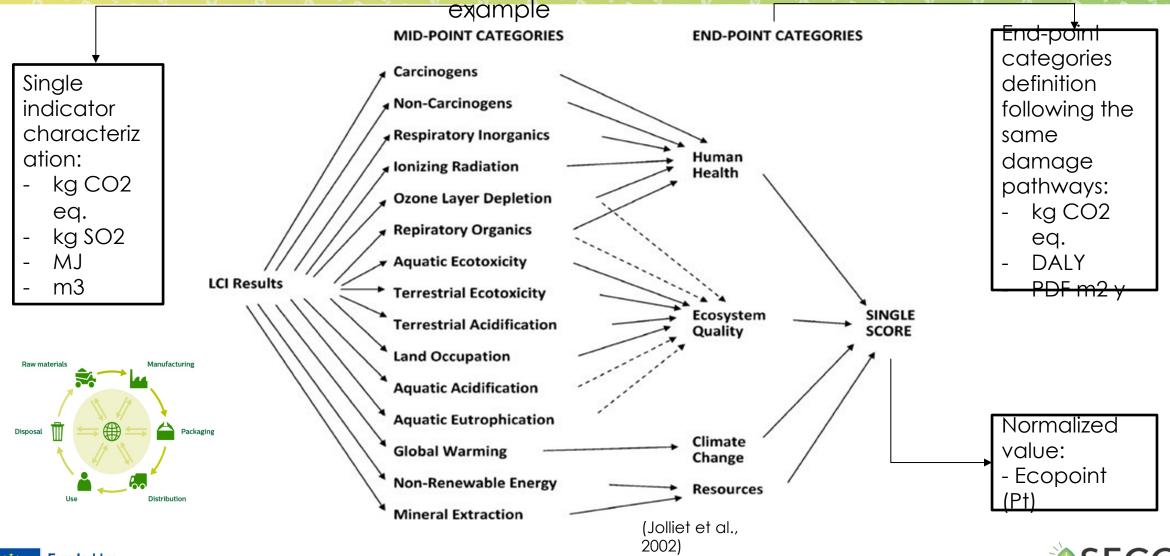






Mid-point, end-point and single score

IMPACT2002

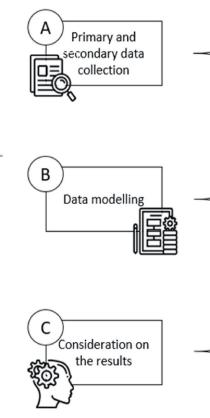


ustainable Energy Connectivity in Central Asi

How to include EPD results into SimaPro?

1. Create the 'substance' with the name of EPD indicators.

- Substances	Substance /	Default unit	CAS numbe
- Raw materials	001_Abiotic depletion potential for non-fossil resources (ADPE) (kg Sb Eq.)	kg	
- Airborne emission	002_Abiotic depletion potential for fossil resources (ADPF) (MJ)	MJ	
Waterborne emiss	003_Water deprivation potential (WDP) (m3 Eq.)	m3	
- Final waste flows	004_Potential soil quality index (SQP) (dimensionless)	p	
- Emissions to soil	005_Energy, primary, renewable, excluding raw materials (PERE) (MJ)	MJ	
- Non material emis	006_Energy, primary, renewable, raw materials (PERM) (MJ)	MJ	
Social issues	007_Energy, primary, renewable, total (PERT) (MJ)	MJ	
Economic issues	008_Energy, primary, non-renewable, excluding raw materials (PENRE) (MJ)	MJ	
	009_Energy, primary, non-renewable, raw materials (PENRM) (MJ)	MJ	
	010_Energy, primary, non-renewable, total (PENRT) (MJ)	MJ	
	011_Secondary material (SM) (kg)	kg	
	012_Use of renewable secondary fuels (RSF) (MJ)	MJ	
	013_Use of non-renewable secondary fuels (NRSF) (MJ)	MJ	
	014_Net use of fresh water (NFW) (m3)	m3	
	015_Hazardous waste disposed (HWD) (kg)	kg	
	016_Non-hazardous waste disposed (NHWD) (kg)	kg	
	017_Radioactive waste disposed (RWD) (kg)	kg	



Data review

- Inventory creation with primary company's data
- Other substrates inventory with Ecoinvent database data



★ Results characterization

- Overall results
- Single score results

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Results interpretation

- Focus on the impacts of the specific processes
- Scenarios analysis

Comparison with other substrate

- LCA validation
- Advantages of peat substrate

Implications in research and policy development





EPD development scheme

"KICK OFF MEETING" AT THE MANUFACTURER

 inspection at the production facility, setting goals, clarifying the scope of LCA, determining deadlines and responsible persons and dividing responsibilities;

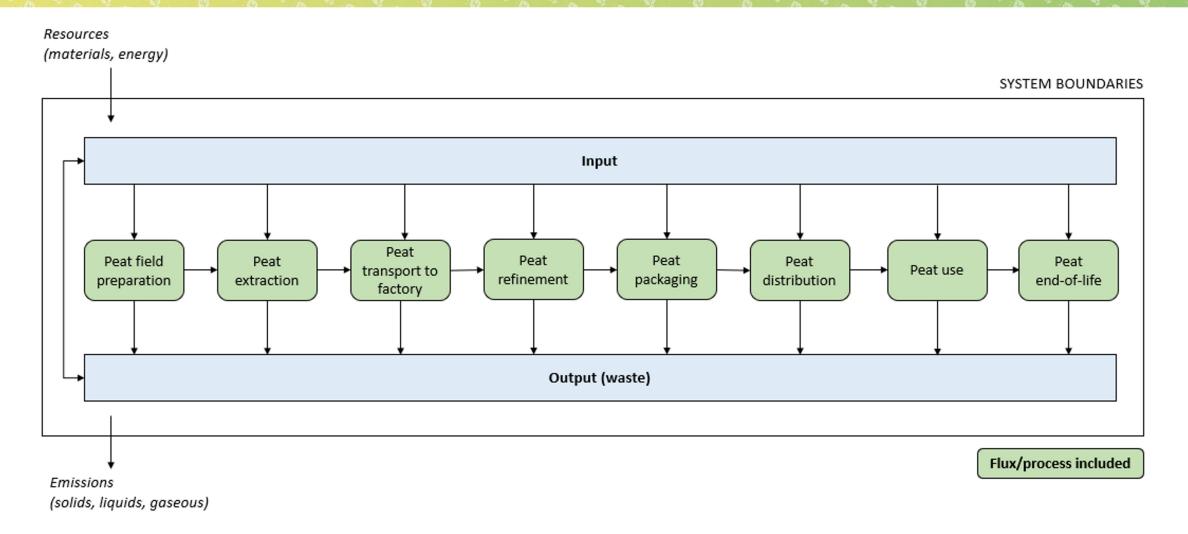
2.COLLECTION – filling in the excel "collection" table. The company is responsible for coordinating data collection with suppliers and production managers;

A1							
	Data can be collected for	Data can be collected for each manufacturing process, or collected in an aggregated way.					
	Process 1 -> Ex : Gypsum o	alcination					
		Category		Quantity	Unit	Comment	
			Natural gypsum stone	0	kg/m ²	general company data	
			Recycled gypsum board	0	%	(of the total amount of gypsum stone) general company data	
		Raw materials					
	Inputs						
		Process	Fuel diesel Electricity	0,00000	U/kg	general company data	
			Gas	0	kWh/kg kWh/kg	general company data general company data	
		Packaging	das	0	NWII/N8	general company data	
	Packaging		-				
			x				
	Outputs	Outputs Waste and emissions					
	outputs						
		Category	Origin	Transport mode	Unit	Comment	
			Distance (natural gypsum)	6,5 km by trucks	km	Fuel diesel 0,00028 I/kg for natural gipsum stone	
	Transport to the production site		Distance (recycled gypsum board)	0,6 km by wheel loader	km	Fuel diesel 0,0022 I/kg for recycled gypsum board	
	productionsite						





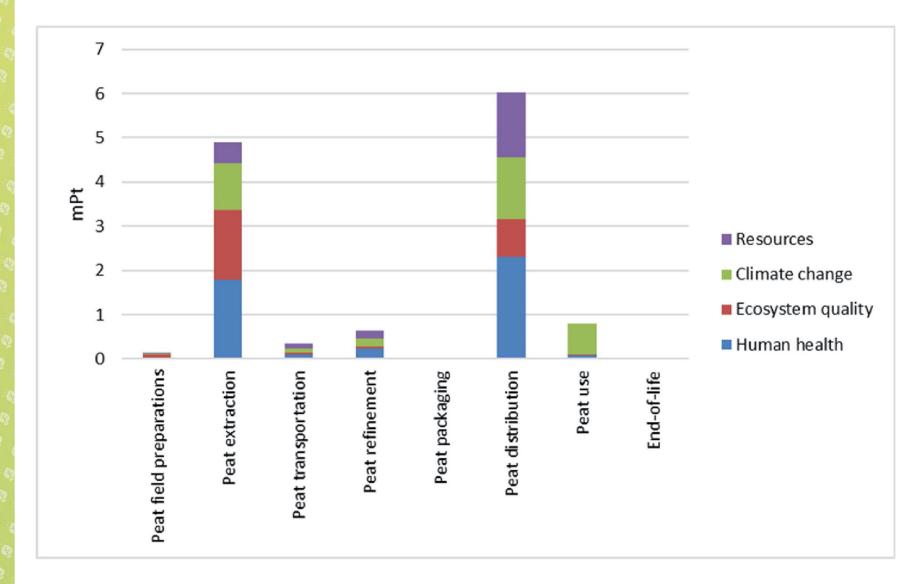
Product energy and material flow







PROCESSES WITH THE GREATEST IMPACT









Environmental performance of various substrates (One-dimensional Index)

