



Training workshop "Studying international practices in implementation of innovative energy efficiency technologies in the electric power industry.

Methodology, goal and objectives of electricity and heat consumers energy survey"

SEIT building, 62 Bayram Khan st, Mary, 13-18 March 2024

# Construction materials for sustainable buildings and environmental declaration

Agris Kamenders, International Consultant, SECCA

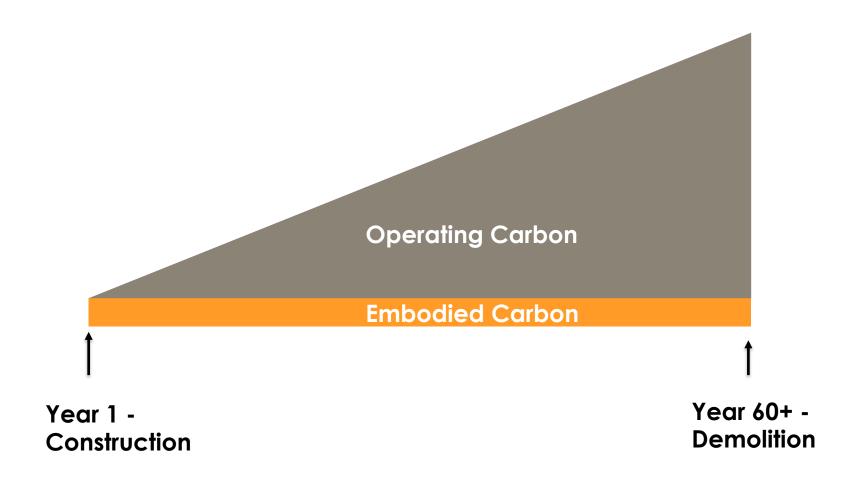








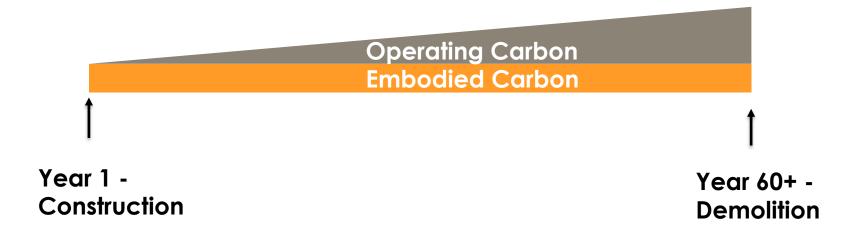
# **Building Carbon - Yesterday**







# Building Carbon - Today (hopefully)







# Building Carbon – Tomorrow (required!)







#### Table of contents

- What is it Environmental product declaration (EPD)
- EPD Standards
- Change in Standards
- EPD development
- Results from EPD
- Why EPD?
- Trends
- What do you need?
- Whad do you get?



For measuring the climate impact of buildings (CO<sub>2</sub>) it is important to understand the impact of materials in the overall CO<sub>2</sub> balance





#### What is it?

**Series ISO 14020**: Environmental labels and declarations (set of international benchmarks)

#### 14021: Self-declared environmental claims

Type II: provide credibility for environmental claims that manufacturers; for products and services where there are neither criteria nor labelling schemes

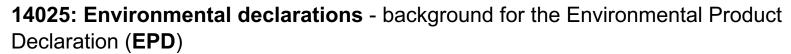






#### 14024: Environmental labelling for consumer awareness

Type I: scheme that award a mark or logo to products or services upon fulfilling a set of criteria; multiattribute ecolabel developed by a third party (multi-criteria, life-cycle seals); a single-attribute ecolabel developed by the producer themselves, application of a logo



Type III: for specific aspects of products using a life-cycle approach, based on a full life-cycle assessment, guidelines, including ISO 14040-44 requirements, data are independently verified



#### What is it?

**ISO 14025: Environmental declarations Type III** - background for the Environmental Product Declaration (**EPD**) – many EOD program operators

Type III: for specific aspects of products using a life-cycle approach, based on a full life-cycle assessment, guidelines, including ISO 14040-44 requirements, data are independently verified

Product category rules (PCR) – e.g.

EN15804 – construction products

EN 50693 – electronic and electrical products

Many other PCRs for different product categories

LCA – background report

#### **EPD** document:

Company description, product technical performances, content declaration, LCA results and additional environmental

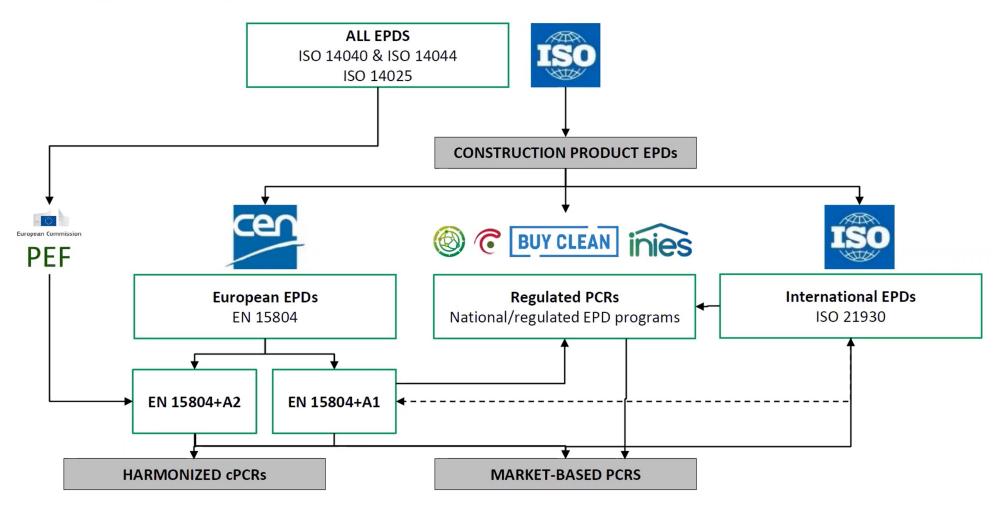




- Third party verification
- Voluntary
- Assessment of the performance limits



#### Relevant EPD standards for construction sector







## Need for on construction material CO<sub>2</sub> calculations

- 4 different "Green Building" systems in Austria, including subsidies and financing for "green buildings" based on LCA calculations.
- In France, 7 different "Green Building" systems provided for by law, including EPD, building "green certificates" and other.
- 5 different "Green Building" systems in the Netherlands. There is a law that foresees for the use of LCA.
- 6 different "Green Building" systems in Norway. The law requires the use of LCA.





#### Case Of The Netherlands

- Dutch construction law in 2013 already required reports in the form of LCA according to EN 15804 for all buildings >100m<sup>2</sup>
- LCA calculations should use the national methodology for environmental impact costs
- Impacts during the use phase of the building are not counted
- From 2018, the new regulations foresees that the impact for new buildings cannot exceed 1 EUR/m<sup>2</sup>
- Such a methodology is planned to be applied to infrastructure as well



ENVIRONMENTAL IMPACT CATEGORIES	UNIT	WEIGHING (€/UNIT)
Depletion of abiotic resources (excluding fossil fuels)	Sb eq	0,16 €
Depletion fossil fuels	Sb eq	0,16 €
Global warming	CO2 eq	0,05 €
Depletion ozone layer	CFK-11 eq	30 €
Photochemical oxidant creation	C2H4 eq	2 €
Acidification	SO2 eq	4 €
Eutrophication	PO4 eq	9 €
Human toxicity	1,4-DCB eq	0,09 €
Fresh water aquatic eco toxicity	1,4-DCB eq	0,03 €
Marine aquatic eco toxicity	1,4-DCB eq	0,0001 €
Terrestrial eco toxicity	1,4-DCB eq	0,06 €

The Embodied Carbon Review, 2018 @ One Click LCA Ltd / One Click LCA





#### Case of Sweden

The EPD climate declaration is mandatory for new buildings from January 1, 2022 A unified database has been introduced for the calculation and assessment of the building's climate impact based on the product EPD climate declarations. The aim is to increase knowledge about the climate impact of building construction and to represent the benefits of climate mitigation.

The calculation is based on GHG emissions during the construction of the building, including:

Boverket

- Acquisition of raw materials
- Material production
- Transport
- Construction works









#### Case of Sweden



#### **BOVERKET**

National Board of Housing, Building and Planning

# Calculation for envelope of building No interior design Limiting values:

- →Gradual changes in limit value
- →Later additional stages might be included in reporting

#### Benefits:

Reduction of 820,000 tonnes CO2eq each year

The annual benefit is between 99 and 590 mEUR



				1	Buildi	ng Life	e Cycl	e Info	rmatic	on						Supplymentary information
Р	A 1–3 roduc stage	ct	Const	4–5 truction cess age				B 1–7 se sta				En	C 1 nd of li	I–4 fe sta	ge	Supplementary environmental info
A1 – Raw material supply	A2 – Transport	A3 – Manufacturing	A4 – Transport	A5 – Construction-installation process	B1 – Use	B2 – Maintenance	B3 – Repair	B4 - Replacement	B5 – Refurbishment	B6 – Operational energy use	B7 – Operational water use	C1 - De-construction, demolition	C2 – Transport	C3 – Waste processing	C4 - Disposal	Biogenic carbon storage Net exports of locally produced electricity



# Circular economy Italy

- From 2016, for public procurement of projects above a given level there are Minimum Environmental criteria set for different materials
- E.g. Concrete: content of recycled or recovered materials, or by-products, of at least 5% of the weight of the product, understood as the sum of the three fractions
- EPD can be used for this purpose







# Changes in EN 15804 standards



#### Required impact categories according to EN 15804 A1

Impact category	Global Warming Potential (GWP)	Ozone Depletion Potential (ODP)	Acidification Potential (AP)	Eutrophication Potential (EP)	Photochemical Ozone Creation Potential (POCP)
Unit	Kg CO2 Eq.	Kg CFC11 Eq.	Kg SO2 Eq.	Kg PO4 Eq.	Kg Etheene (C2H4) Eq.

#### Required impact categories according to EN 15804 A2

Impact categor y	Global Warming Potential - Fossil	Global Warming Potential - Biogenic	Global Warming Potential - LULUC*	Ozone Depletion potential - (ODP)**	Eutrophication Potential - Terrestrial	Eutrophication Potential - Marine	Eurtrophication Potential - Freshwater	Photochemica I Ozone Creation Potential (POCP)	Acidificatio n Potential
Unit	Kg CO2 Eq.	Kg CO2 Eq.	Kg CO2 Eq.	Kg CFC 11 Eq.	Mol N Eq.	Kg N Eq.	Kg Po4 Eq.	Kg NMVOC nt	Mol H+ Eq.





# Product life stages according to EN 15804

Cradle to gate

Very limited cases only

**End of life** mandatory in A2

Cradle to grave (materials to deconstruction) – until End of Waste state

Se

81

A1-3 PRODUCT STAGE

Raw material supply Manufacturing A1

A4-5 CONSTRUCTION PROCESS STAGE

> Construction process Transport

B1-7 **USE STAGE** 

 Refurbishment Maintenance Replacement Repair

B6 - Operational energy use

B7 - Operational water use

C1 - 4**END OF LIFE STAGE** 

Waste processing De-Construction demolition

Disposal

Module D mandatory in A2

Recovered energy/material

D - Benefits and loads beyond system boundary

> Reuse-Recovery-Recycling Potential

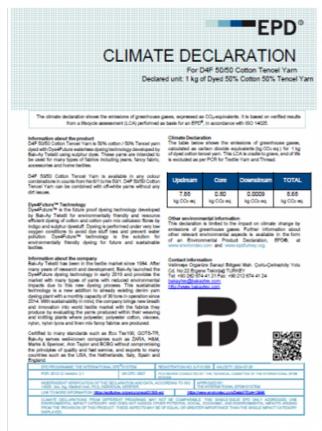




#### **EPD CLIMATE DECLARATIONS**

- The EPD climate declaration is developed for one environmental impact category of the product based on an existing EPD
- It has existed since 2017 and is compliant with ISO 14025 on the Ecolabel
- Also known as carbon footprint as defined by ISO 14067
- The impact is measured in GWP units CO<sub>2</sub> eq.
- It is important not to confuse "EPD climate declaration" with "climate declaration"









#### Why EPD?

Provides information on the environmental impact of the product

Based on life cycle analysis

Real data used

Recognized worldwide

Based on standards

Independently verified and published

Can be developed for several products











## EPD climate declaration application

- Developers supply chain management and information for clients
- For Green Certification systems (BREEAM, LEED, ..)
- Public procurement (Sweden, Netherlands,..)
- EU policy Action plan for transition to a circular economy (main reference point of the EU Green Deal)
- Sustainable Product Initiative Regulation on ecodesign of sustainable products (ESPR)
- B2B communication
- Need for data in the private sector and design options



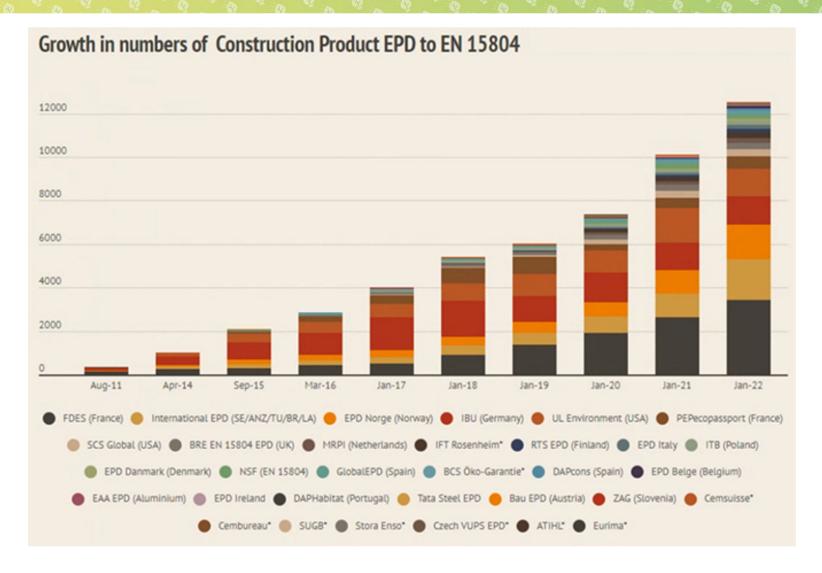
Registration number in The International EPD System:







#### **Trends**







# What do you need?

#### Data.... Data .... and even more data on

technologies/manufacturing

- Material consumption
- Energy consumptions
- Waste
- Emissions

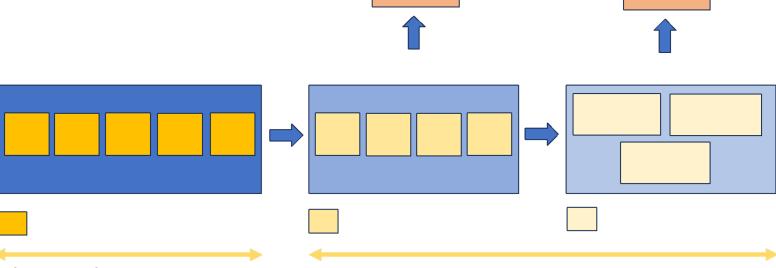
#### Core process

Upstream

•E.g. end-of-life mandatory for construction products

#### Downstream

Improvements



Source: lifecycleexpert.com; ETV workshop 5





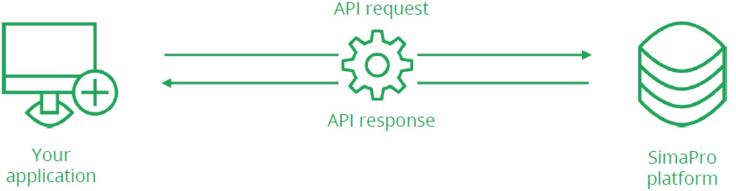
# What do you get?

#### Info about direct/indirect impacts (i.e. scope 1, 2 and 3)

- Verified mass balances
- Hot spots
- Problem unhidden
- Improvement options

#### Source of:

- Product category rules
- •Alternative product/technologies bε......
- •Hot spots of product where to improve
- Digitalization and systemic data collection (i.e. API)



# What is required for an EPD?

#### - EPD form

#### Company logo

#### **ENVIRONMENTAL PRODUCT PROFILE**

Welded and surface treated steel products



In accordance with ISO 14025 and EN 15804:2012+A2:2019

Version: 1.0 Valid from: 2022-02-03 Valid until: 2024-02-03

General information

#### - LCA report

#### LCI/LCA REPORT

ISO14025 ISO14044 EN 15804:2012+A2:2019

Report no : Version 3

Commissioner of the study
Practitioner of the study

Date of report : 02-02-2022

# Welded and surface treated steel products









# TOWARDS LCA/EPD MODELING WITH SIMAPRO





# Life Cycle Impact Assessment

Evaluates the significance of potential environmental impacts using the life cycle inventory analysis results.

Inventory data and emissions calculations are sorted in specific environmental impact categories.

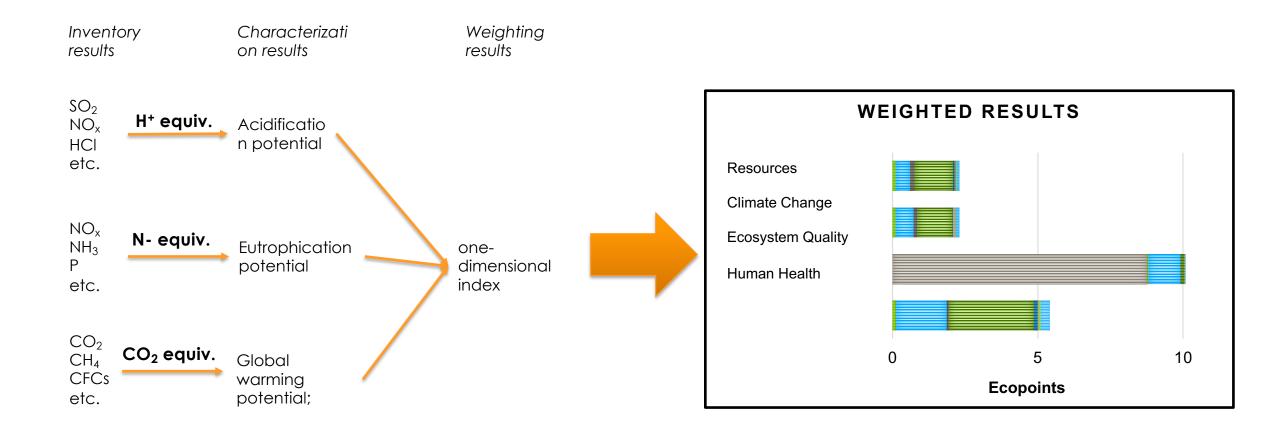
The effect on the environment in each impact category is quantified through category indicators.







# Life Cycle Impact Assessment







# Life Cycle Interpretation (LCI)

Several elements are considered: identification of significant issues based on results, evaluation of consistency and sensitivity checks, and discussion of conclusions, limitations and recommendations.



#### LCI

Identification of significant issues, selection of environmental impact or method

Reliability of results by: completeness check, sensitivity check, consistency check, etc. Conclusions, limitations, recommendations

Application

- Goal& Scope definition
- Inventory analysis
- Impact assessment





# Example

Addressing sustainability in food production and sustainable consumption strategies Evaluate the effectiveness of EEM activities.







#### **EPD** development

The Environmental Product Declaration (EPD) is prepared based on:

- 1. Collected data from our initial data questionnaire in EXCEL
- 2. Reference values from impact databases

materials	manufacturer	mass, kg

CR Pricing Cooperation Resources Hub





#### **Product information**

D

The declared insulation product is Supafil Loft Plus, Supafil Loft Pro, a binder-free, loose-fill, non-combustible blown glass mineral wool insulation of 1  $m^2$  and 200 mm thickness (considered for this EPD).

The main application for Supafil Loft Plus, Supafil Loft Pro is floor ceilings and in open, horizontal or moderately inclined frame structures and surfaces.

#### **Detailed information**

Registration number: S-P-01889

Status:

Registered

November 9, 2025

Registration date: November 9, 2020

Version date: December 1, 2022

Geographical scopes: Germany, Austria, Switzerland

#### Company information

Company Name: Knauf Insulation
Country: Belgium

#### Download documents

S-P-01889.pdf

Use this QR code to link directly to this page







# Developing a product environmental statement



Indirect emissions

(transport and other services, materials and raw materials)





## Example: Goal of LCA calculation

Assess the environmental and human health impact of peat substrate throughout the product life cycle.

Compare peat substrate with other available products on the market:

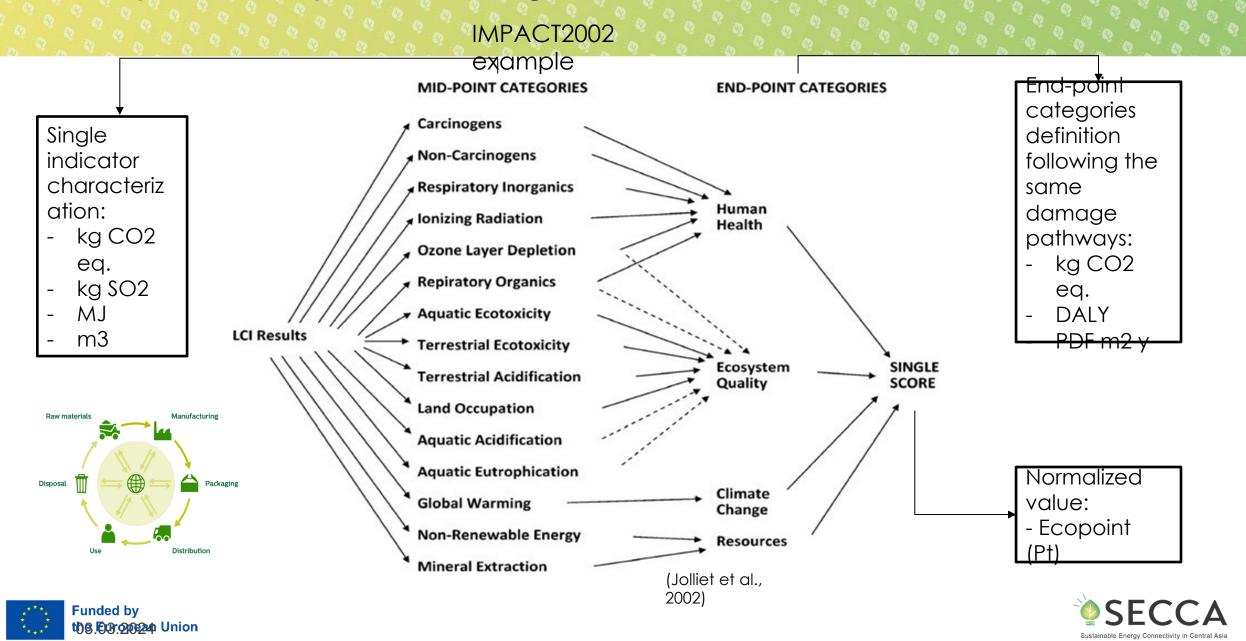
- Coconut fiber products
- Mineral wool products.







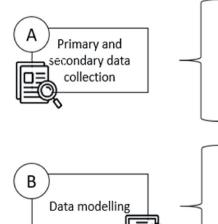
# Mid-point, end-point and single score

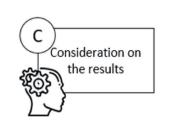


#### How to include EPD results into SimaPro?

#### 1. Create the ''substance'' with the name of EPD indicators.

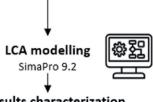
□ Substances	Substance	△ Default unit	CAS numbe
- Raw materials	001_Abiotic depletion potential for non-fossil resources (ADPE) (kg Sb Eq.)	kg	
- Airborne emission	002_Abiotic depletion potential for fossil resources (ADPF) (MJ)	MJ	
<ul> <li>Waterborne emiss</li> </ul>	003_Water deprivation potential (WDP) (m3 Eq.)	m3	
- Final waste flows	004_Potential soil quality index (SQP) (dimensionless)	p	
- Emissions to soil	005_Energy, primary, renewable, excluding raw materials (PERE) (MJ)	MJ	
- Non material emis	006_Energy, primary, renewable, raw materials (PERM) (MJ)	MJ	
- Social issues	007_Energy, primary, renewable, total (PERT) (MJ)	MJ	
Economic issues	008_Energy, primary, non-renewable, excluding raw materials (PENRE) (MJ)	MJ	
	009_Energy, primary, non-renewable, raw materials (PENRM) (MJ)	MJ	
	010_Energy, primary, non-renewable, total (PENRT) (MJ)	MJ	
	011_Secondary material (SM) (kg)	kg	
	012_Use of renewable secondary fuels (RSF) (MJ)	MJ	
	013_Use of non-renewable secondary fuels (NRSF) (MJ)	MJ	
	014_Net use of fresh water (NFW) (m3)	m3	
	015_Hazardous waste disposed (HWD) (kg)	kg	
	016_Non-hazardous waste disposed (NHWD) (kg)	kg	
	017_Radioactive waste disposed (RWD) (kg)	kg	





#### Data review

- · Inventory creation with primary company's data
- · Other substrates inventory with Ecoinvent database data



#### Results characterization

- Overall results
- · Single score results



- · Focus on the impacts of the specific processes
- · Scenarios analysis

#### Comparison with other substrate

- LCA validation
- · Advantages of peat substrate

Implications in research and policy development







# EPD development scheme

"KICK OFF MEETING" AT THE MANUFACTURER

 inspection at the production facility, setting goals,
 clarifying the scope of LCA, determining deadlines
 and responsible persons and dividing
 responsibilities;

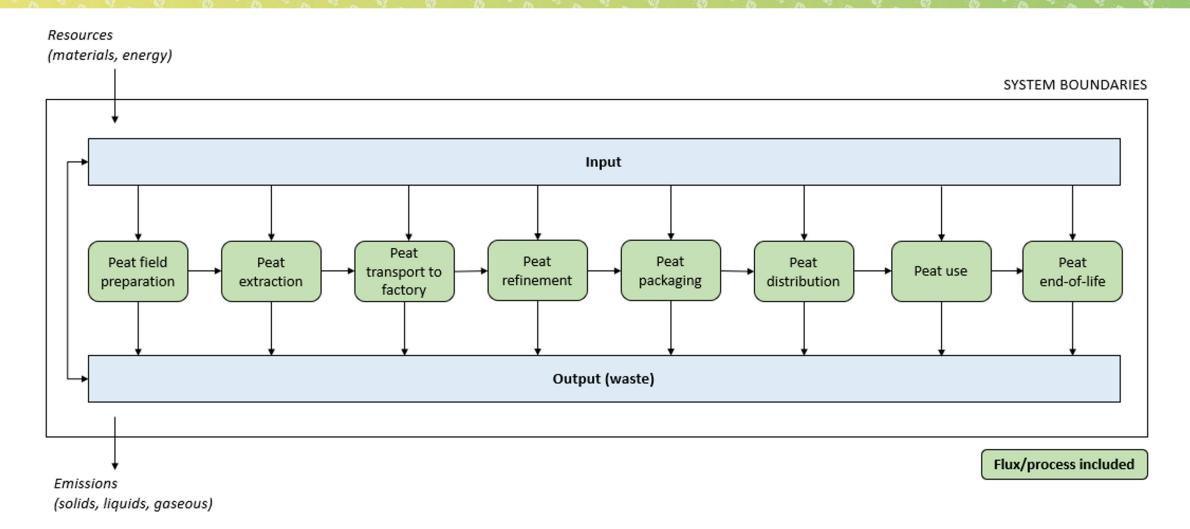
2.COLLECTION – filling in the excel "collection" table. The company is responsible for coordinating data collection with suppliers and production managers;

CT STAGE						
MI .	Data can be collected for	each manufacturing proc	ess, or collected in an aggrega	ited way.		
		countries of the country pro-	and the second s			
	Process 1 -> Ex : Gypsum	ralcination				
	riocess 2 - Exitoypson	Category	Material/component	Quantity	Unit	Comment
			Natural gypsum stone	0	kg/m²	general company data
			Recycled gypsum board	0	%	(of the total amount of gypsum stone) general company data
		Raw materials				
	Inputs					
	inputs					
			Fuel diesel	0,00000	l/kg	general company data
		Process	Electricity	0	kWh/kg	general company data
			Gas	0	kWh/kg	general company data
		Packaging			the same	
	Packaging		*			
	Outputs	Waste and emissions				
		Category	Origin	Transport mode	Unit	Comment
	022000000000000000000000000000000000000	220000000000000000000000000000000000000	Distance ( natural gypsum)	6,5 km by trucks	km	Fuel diesel 0,00028 l/kg for natural gipsum stone
	Transport to the production site	Raw materials	Distance (recycled gypsum board)	0,6 km by wheel loader	km	Fuel diesel 0,0022 I/kg for recycled gypsum board





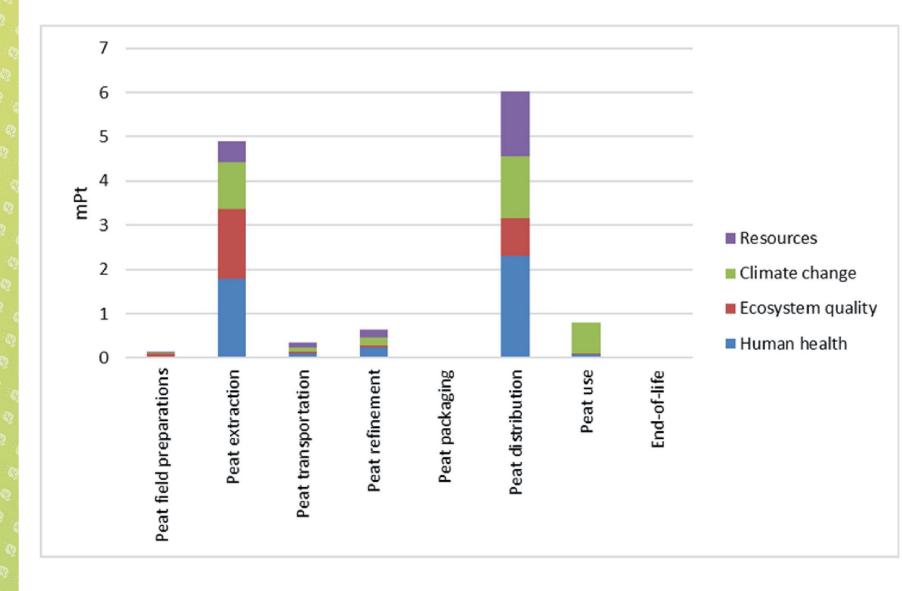
# Product energy and material flow







# PROCESSES WITH THE GREATEST IMPACT







# Environmental performance of various substrates (One-dimensional Index)

